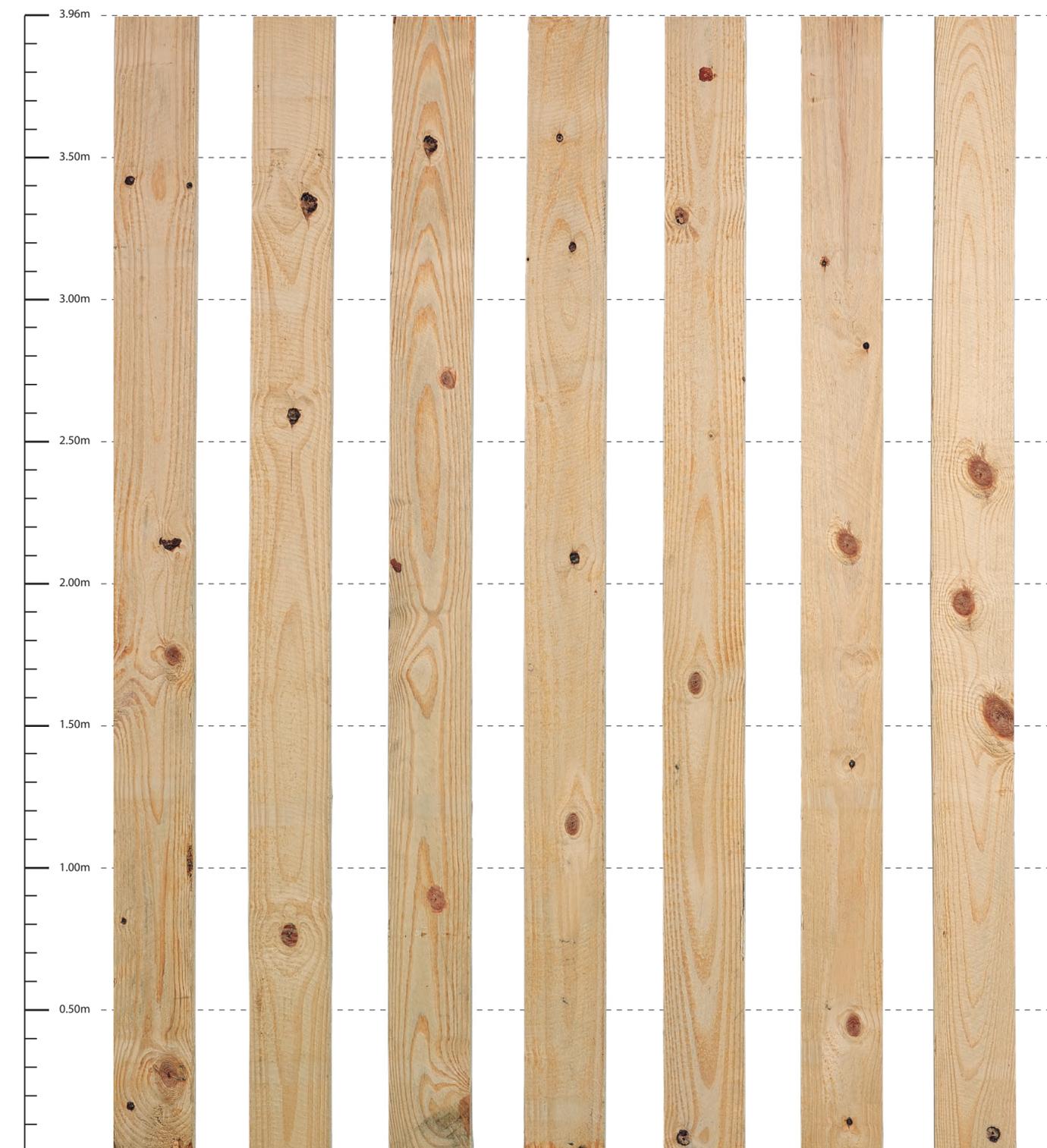

PINE LUMBER GUIDE

APPEARENCE GRADE
QUALITY 101, 103, 104

BERNECK

BERNECK® PINE LUMBER

Furniture lumber - GRADE 101



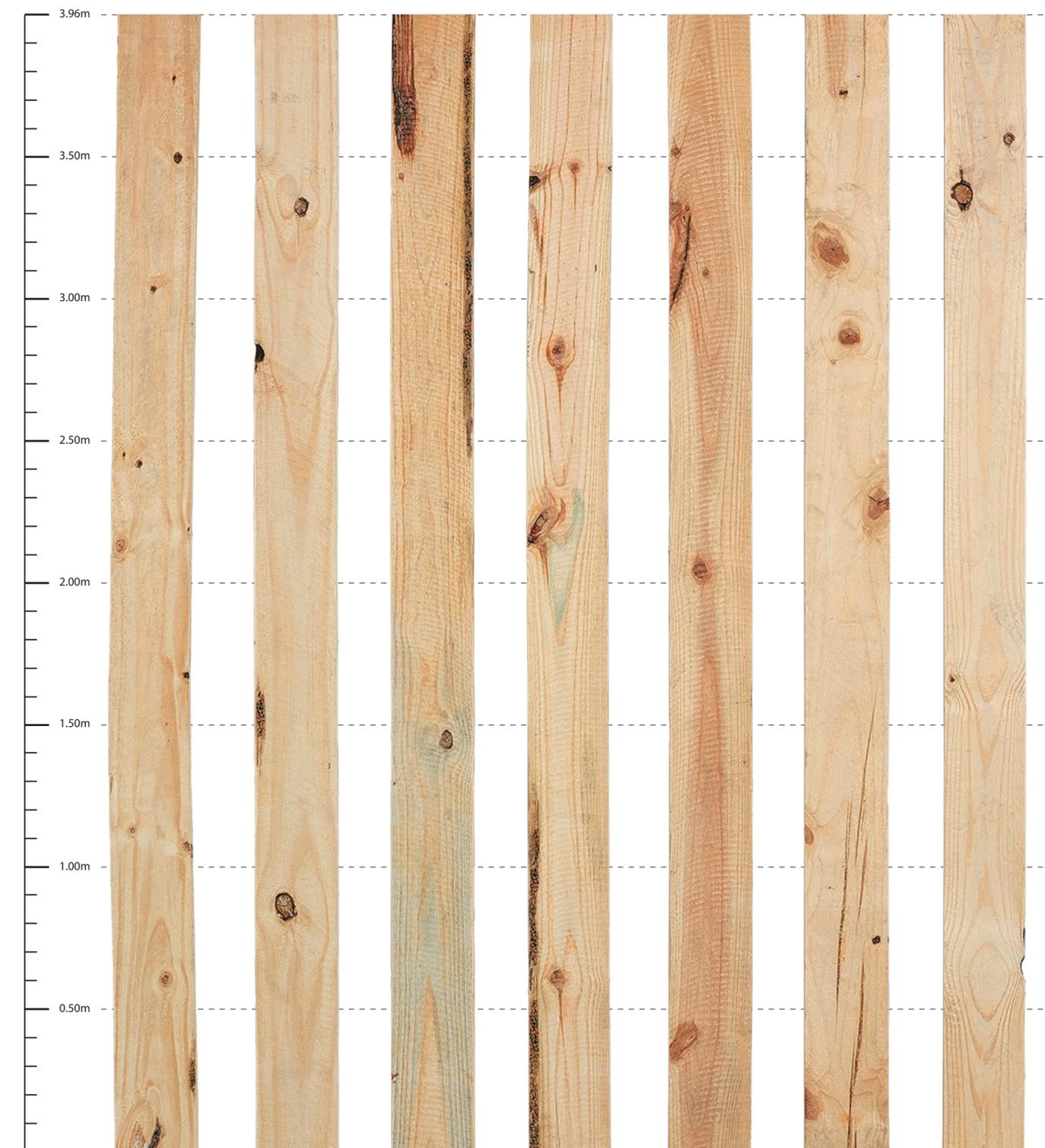
GRADING CODES - Tolerances: -1mm // + 2mm

Code 101 - COL GRADE Sawn Timber

- MC 10% +/-2%
- Mostly without pith (limited to 10%)
- Mostly tight/live knots
- No bark
- No wane (limited to 10% of the length)
- No cracks
- No bluestain
- Rose pith allowed (10-15%)

BERNECK® PINE LUMBER

Furniture lumber - GRADE 103



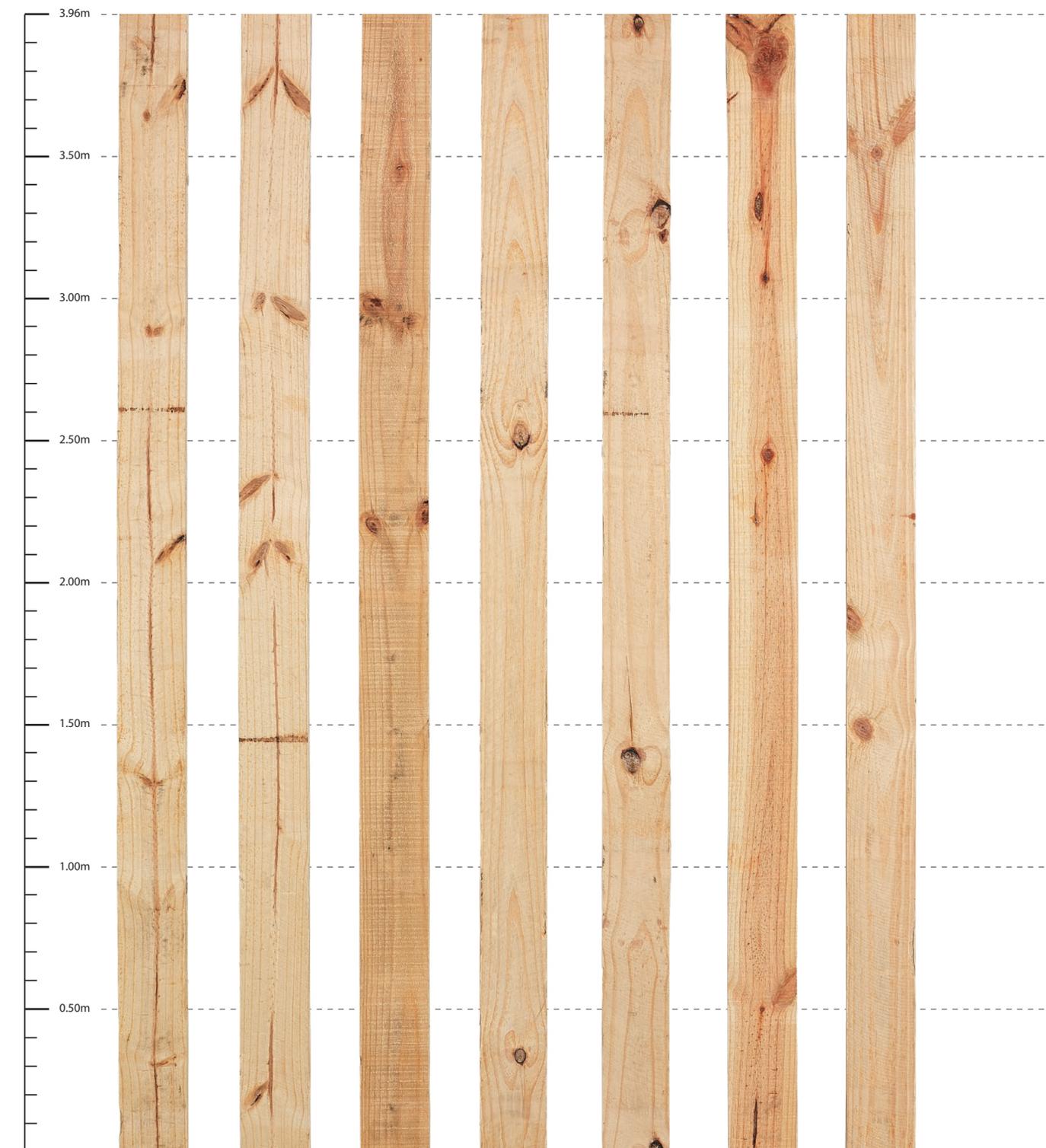
GRADING CODES - Tolerances: -1mm // + 2mm

Code 103 - INDUSTRIAL GRADE Sawn Timber

- MC 12% +/-2%
- Side boards (downfall from 101 code)
- Occasional Pith
- Live/tight and dead/open knots
- Wane allowed
- Resin pockets allowed
- Blue-stain allowed
- Occasional mould allowed

BERNECK® PINE LUMBER

Packaging | Construction lumber - GRADE 104



GRADING CODES - Tolerances: -1mm // + 2mm

Code 104 - MILL RUN GRADE Sawn Timber

- MC 12% +/-2%
- Center boards/Heart
- Unlimited pith
- No large dead/open knots
- No bark/wane
- No cracks
- No bluestain

BUSINESS

BERNECK® products are worldwide distributed, assuring in every delivery the quality that contributes to its brand strength.

Contact us and know how we can help your business to reach the higher international standards for wood products.

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